

**GMI Series SPM300GWF**  
**High Gloss Intermediate Calendered Vinyl**  
**3 MIL • 5 YEAR**



These PVC Films are HIGH GLOSS with excellent stability. They are soft in nature and will conform to curved or flat surfaces. These films have a very high tack adhesive. They have a long-term FIVE (5) YEAR OUTDOOR DURABILITY for outdoor signage.

**CONSTRUCTION**

Face Film	3 mil high gloss, polymeric, intermediate calendered vinyl film
Adhesive Release	Aggressive, acrylic, permanent, pressure-sensitive. Not to be used with solvent based application fluids
Liner	90# White Layflat

**PHYSICAL PROPERTIES**

Outdoor Durability of Vinyl	Up to 5 years, mid-continental U.S., vertical.		
Minimum Surface/Ambient Air Application Temperature	+ 35° F		
Application Surface	Interior and exterior markings/decals requiring low cost and flexible products. e.g. original equipment markings.		
Service Temperature Range	50°F. to +150°F. — Reasonable range of temperatures, which would be expected under normal environmental time and temperature conditions.		
Opacity	Normal		
Typical Film Caliper (w/adhesive)	3.0 ± .01		
Chemical Resistance	Good for most petroleum solvents and lower aliphatic alcohols. Ultimate solvent resistance.		
Water Resistance	Excellent: Test piece aged 24 hrs. after application to stainless steel panel before testing. Not affected when immersed in 70°F water for seven days. NOTE: Always pretest your specific substrates prior to actual application.		
Adhesion	50 oz/in.		
Shelf Life	2 years when stored under conditions of 70°F and 50% relative humidity.		
Sizes	24" x 50 Yds	36" x 50 Yds	54" x 50 Yds
	30" x 25 Yds	48" x 25 Yds	60" x 25 Yds
	30" x 50 Yds	48" x 50 Yds	60" x 50 Yds
	36" x 25 Yds	54" x 25 Yds	

The above information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification.)

☎ If the size you require is not listed, please call GMI Inside Sales **800-388-1161**.  
 @ Visit [www.gmintl.com](http://www.gmintl.com) for downloadable ICC profiles for your specific printer and ink set.