



**GMI SPM300GWF/GR**  
**Gloss White Calendered Vinyl**  
**3.8 Mil - 4.2 Mil with Adhesive**  
**With a Permanent GRAY Acrylic Adhesive**  
**For Eco-Solvent, Solvent and UV-Solvent Based Inkjet Printers.**

GMI's premium vinyl is ideal for indoor and outdoor applications. For outdoor use, it is always recommended that an overlamine be used to protect printed image.

**CONSTRUCTION**

Applications	This product is intended for use in high quality interior/exterior marking or decal applications requiring block out or opacity, ie., bumper stickers, point of purchase decals, fleet markings and decals.
Face Film	3.0 Mil
Adhesive Release	50 oz./in.
Liner	90#

**PHYSICAL PROPERTIES**

Outdoor Durability	Up to 5 years mid-continental U.S. vertical.												
Print Methods	Digital and screen printing process.												
Minimum Surface/Ambient Air Application Temperature	50° F to 140° F												
Application Surface	+50° F												
Service Temperature Range	+50° F												
Opacity	Excellent.												
Chemical Resistance	Good for most petroleum solvents and lower aliphatic alcohols. For ultimate solvent resistance, edge sealing is recommended												
Water Resistance	Excellent: test piece aged 24 hours after application to stainless stell panel before testing. Not affected when immersed in 70° F water for seven days.												
Shelf Life	1 year when stored under conditions of -70° F and 50% relative humidity.												
Sizes	<table border="1"> <tr> <td>SPM300GWF/GR3025</td> <td>30" X 25 YDS</td> </tr> <tr> <td>SPM300GWF/GR3050</td> <td>30" X 50 YDS</td> </tr> <tr> <td>SPM300GWF/GR5425</td> <td>54" x 25 YDS</td> </tr> <tr> <td>SPM300GWF/GR5450</td> <td>54" x 50 YDS</td> </tr> <tr> <td>SPM300GWF/GR6025</td> <td>60" x 25 YDS</td> </tr> <tr> <td>SPM300GWF/GR6050</td> <td>60" x 50 YDS</td> </tr> </table>	SPM300GWF/GR3025	30" X 25 YDS	SPM300GWF/GR3050	30" X 50 YDS	SPM300GWF/GR5425	54" x 25 YDS	SPM300GWF/GR5450	54" x 50 YDS	SPM300GWF/GR6025	60" x 25 YDS	SPM300GWF/GR6050	60" x 50 YDS
SPM300GWF/GR3025	30" X 25 YDS												
SPM300GWF/GR3050	30" X 50 YDS												
SPM300GWF/GR5425	54" x 25 YDS												
SPM300GWF/GR5450	54" x 50 YDS												
SPM300GWF/GR6025	60" x 25 YDS												
SPM300GWF/GR6050	60" x 50 YDS												

The above information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification.)

☎ If the size you require is not listed, please call GMI Inside Sales **800-388-1161**.  
 🌐 Visit [www.gmintl.com](http://www.gmintl.com) for downloadable ICC profiles for your specific printer and ink set.

©2006 Graphic Materials International.  
 All rights reserved. SPM300GWF/GR 062906