



GMI SPM341
3.0 mil. Gloss White Economy Calendered Vinyl
With a Permanent Adhesive
For Eco-Solvent, Solvent and UV-Solvent Based Inkjet Printers.

CONSTRUCTION

Applications	This product is intended for use in the production of high quality, interior and exterior graphics requiring good adhesion to a wide variety of surfaces. This material can be used for signage, advertisements or promotions where material is to be digitally or screen printed.
Face Film	2.8 ± 0.2 mil. High Gloss Monomeric White Flexible Vinyl
Adhesive Release	P-22 Clear Permanent Acrylic Pressure-Activated Adhesive
Liner	78# (4.5 ± 0.2 mil.) White Silicone Coated One Side Release Liner

PHYSICAL PROPERTIES

Outdoor Durability	Up to 1 year vertical exposure mid-continental USA																								
Print Methods	Solvent and Eco-Solvent digital & conventional solvent and UV screen printing.																								
Minimum Surface/Ambient Air Application Temperature	+ 40° F.																								
Application Surface	Plastics, wood, metals, painted surfaces that are flat, smooth and free of grease, oils and dirt.																								
Converting Methods	Computer knife sign cut, thermal & steel rule die cut																								
Typical Film Caliper (w/Adhesive)	3.8 ± 0.2 mil.																								
Product Thickness	8.2 ± 0.3 mil.																								
Service Temperature Range	-20° F to +150° F																								
Opacity	92																								
Chemical Resistance	Resistant to most mild acids and alkalis, edge sealing is recommended in high solvent exposure areas.																								
Water Resistance	Excellent.																								
Adhesion	45 oz/in (180° adhesion from stainless steel, 20 minute dwell at room temperature.)																								
Finish	High Gloss (Gloss measured at 60° is 85)																								
Shelf Life	One (1) year when stored under conditions of 70° F and 50% relative humidity.																								
Sizes	<table border="1"> <tr> <td>SPM3413025</td> <td>30" X 25 YDS</td> <td>SPM3415025</td> <td>50" X 25 YDS</td> </tr> <tr> <td>SPM3413050</td> <td>30" X 50 YDS</td> <td>SPM3415050</td> <td>50" X 50 YDS</td> </tr> <tr> <td>SPM3413625</td> <td>36" X 25 YDS</td> <td>SPM3415425</td> <td>54" x 25 YDS</td> </tr> <tr> <td>SPM3413650</td> <td>36" X 50 YDS</td> <td>SPM3415450</td> <td>54" x 50 YDS</td> </tr> <tr> <td>SPM3414825</td> <td>48" x 25 YDS</td> <td>SPM3416025</td> <td>60" x 25 YDS</td> </tr> <tr> <td>SPM3414850</td> <td>48" x 50 YDS</td> <td>SPM3416050</td> <td>60" x 50 YDS</td> </tr> </table>	SPM3413025	30" X 25 YDS	SPM3415025	50" X 25 YDS	SPM3413050	30" X 50 YDS	SPM3415050	50" X 50 YDS	SPM3413625	36" X 25 YDS	SPM3415425	54" x 25 YDS	SPM3413650	36" X 50 YDS	SPM3415450	54" x 50 YDS	SPM3414825	48" x 25 YDS	SPM3416025	60" x 25 YDS	SPM3414850	48" x 50 YDS	SPM3416050	60" x 50 YDS
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The above information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification.)



If the size you require is not listed, please call GMI Inside Sales **800-388-1161**.



Visit www.gmintl.com for downloadable ICC profiles for your specific printer and ink set.

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